

FACULTY of Chemistry

SUBJECT CARD**Name of subject in Polish ...Reaktory chemiczne i bioreaktory.....****Name of subject in EnglishChemical reactors and bioreactors.....****Main field of study (if applicable): ...Chemical engineering and technology.....****Specialization (if applicable): ...Advanced Chemical Technologies.....****Profile: academic****Level and form of studies: 2nd level****Kind of subject: obligatory****Subject code W03CET-SM2018W, W03CET-SM2018P****Group of courses NO**

	Lecture	Classes	Laboratory	Project	Seminar
Number of hours of organized classes in University (ZZU)	15			30	
Number of hours of total student workload (CNPS)	25			50	
Form of crediting (Examination / crediting with grade)	Exam			crediting with grade	
For group of courses mark (X) final course					
Number of ECTS points	1			2	
including number of ECTS points for practical classes (P)				2	
including number of ECTS points corresponding to classes that require direct participation of lecturers and other academics (BU)	0,6			1,2	

*delete as not necessary

PREREQUISITES RELATING TO KNOWLEDGE, SKILLS AND OTHER COMPETENCES

1. Knowledge of mathematics, physics, and mass transfer phenomena at the bachelor's level (chemical engineering or related)
2. Knowledge of the basics of chemical reactor engineering

SUBJECT OBJECTIVES

C1 To familiarize students with the topic and design of heterogeneous chemical reactors (non-catalytic reactions)

C2 To introduce students to the topic of heterogeneous catalysis

C3 To familiarize students with the design of heterogeneous catalytic reactors

C4 To introduce students to the topic and design of bioreactors

SUBJECT EDUCATIONAL EFFECTS

relating to knowledge:

PEU_W01 – student knows the principles of designing chemical reactors for heterogeneous non-catalytic processes

PEU_W02 - student knows the principles of designing chemical reactors for heterogeneous catalytic processes

PEU_W03 - student knows the principles of design and operation of bioreactors

relating to skills:

PEU_U01 – student is able to determine the limiting resistance of the process in non-catalyzed heterogeneous processes and derive the process rate equation

PEU_U02– student is able to determine the limiting resistances in heterogeneous catalytic processes and derive the process rate equation

PEU_U03 – student can calculate the volume, reaction or residence time, or conversion in heterogeneous chemical reactors and bioreactors.

PROGRAMME CONTENT

Lecture		Number of hours
Lec 1	Optimal temperature regime	2
Lec 2	Heterogeneous reactions	1
Lec 3	Gas-liquid and liquid-liquid reaction systems	1
Lec 4	Gas-solid non-catalytic systems	1
Lec 5	Heterogeneous catalysis and catalytic kinetics	1
Lec 6	Heterogeneous catalytic reactor design	1
Lec 7	External diffusion effects in heterogeneous catalytic reactions	1
Lec 8	Diffusion and reaction in porous catalyst	1
Lec 9	Slurry reactors	1
Lec 10	Enzymatic reaction fundamentals – Enzyme-Substrate Complex, Mechanisms, Michaelis-Menten Equation. Batch reactor design.	1
Lec 11	Inhibition of enzyme reactions: competitive, uncompetitive, mixed, and substrate inhibition. Continuous stirred tank reactor.	1
Lec 12	Microbial fermentation.	1
Lec 13	Substrate-limiting microbial fermentation. Bioreactor design.	1
Lec 14	Product-limiting microbial fermentation. Bioreactor design.	1
	Total hours	15
Project		Number of hours
Proj 1	Multiple heterogeneous reactions – isothermal performance, process design	2
Proj 2	Multiple heterogeneous reactions – non-isothermal performance, process design	2
Proj 3	Packed bed reactor; pressure drop	2
Proj 4	Optimal temperature regime for catalytic reactor – exothermic reactions	4
Proj 5	Optimal temperature regime for catalytic reactor – endothermic reactions	2
Proj 6	Absorber design (chemisorption)	3
Proj 7	Gas-solid non-catalyzed system design	2
Proj 8	Catalytic reactions – determination of the process rate and reactor design	3

Proj 9	Catalytic reactor design – external diffusion effects	2
Proj10	Catalytic reactor design – diffusion in porous catalyst	2
Proj11	Enzymatic reactions – bioreactor design	3
Proj12	Microbial fermentation – bioreactor design	3
	Total hours	30

TEACHING TOOLS USED

N1. Multimedia presentation
N2. Polymath and Matlab software
N3. MS Office (Excel)

EVALUATION OF SUBJECT LEARNING OUTCOMES ACHIEVEMENT

Evaluation (F – forming during semester), P – concluding (at semester end)	Learning outcomes code	Way of evaluating learning outcomes achievement
F (project)	PEU_U01 – U03	Exam
P (lecture)	PEU_W01 -W03	Exam

PRIMARY AND SECONDARY LITERATURE

PRIMARY LITERATURE:

- [1] S. Fogler, Elements of Chemical Reaction Engineering, 6th Edition, Pearson, 2020.
- [2] S. Fogler, Essentials of Chemical Reaction Engineering, 2nd Edition, Pearson, 2018.
- [3] O. Levenspiel: Chemical Reaction Engineering, 3rd edition, John Wiley & Sons, New Jersey, 1999.

SECONDARY LITERATURE:

- [1] I. Zizovic, Chemical Reaction Engineering with MATLAB examples, Irena Zizovic, Script, Politechnika Wroclawska, 2019.

SUBJECT SUPERVISOR (NAME AND SURNAME, E-MAIL ADDRESS)

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